

S088839



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA3-2-OH
Job Sheet 180213



Part No: SWA3-2-OH

Job Qty: 1 ea

Part Name: Electric Swivel 3,000 lb Safe Work Load (1,360 kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/3/18

Job Tracking No: RA154 ✓

Due Date: 7/17/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description:

Note: O&OPM-SWA3 Rev.3 IPP REV:A 18.04.19 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		7/17/18	0.00	0.00	Start Up Small Fab-4		SD
110	Small Fab	1 pcs		7/17/18	0.00	1.00	Small Fab-9		AP
120	QC	1 pcs		7/17/18	0.00	0.00	QC5		SB
130	Customer Acceptance	1 pcs		7/17/18	0.00	0.00			
150	Outsource	1 pcs		7/17/18	0.00	0.00	P10: 040385		JUL 10 2018
160	Packaging	1 pcs		7/17/18	0.00	1.00	Packaging2		JUL 31 2018
200	QC	1 pcs		7/17/18	0.00	0.00	QC6		38
210	Small Fab	1 pcs		7/17/18	0.00	0.00			8-80
220	QC	1 pcs		7/17/18	0.00	0.00	QC5		DAS
230	DC	1 pcs		7/17/18	0.00	0.00	DC		21
240	Packaging	1 pcs		7/17/18	0.00	0.00	Packaging3-2		9-89
250	QC21-FG	1 Ea		7/17/18	0.00	0.00	QC21		DAS

Part Op 110 - RA:

TEST ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART

Descriptions: 210 - RE-ASSEMBLE. ***All assembly to be done in accordance with manual*** TEST ASSEMBLY AS PER FAI'S.

230 - Photocopy blue file O&OPM-SWA3 Rev.3



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Container No: S088839



Part: SWA3-2

Job No: 180213

Serial No/Batch: AC11010

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 07/31/18

AC11021

Changed SN in Plex gk

P.T.O.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SWA3-2-AR	Electric Swivel 3,000 lb Safe Work Load (1,360 Kg)	1 Ea (1 ea)	100-Start up Operation	5088838
188-FPSS-832-3/8	Set Screw	1 Ea (1 ea)	210-Small Fab	5027242
92210A303	Flat Socket Cap Screw	4 pcs (4 ea)	210-Small Fab	5083914
EL-PLUG-F	3-Prong Female Spade Plug	1 Ea (1 ea)	210-Small Fab	
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	210-Small Fab	
EL314-SJTOW	3 Wire	6 ft (6 ea)	210-Small Fab	5047767
SWA3-100	Upper End - Swa3 Swivel	1 Ea (1 ea)	210-Small Fab	
SWA3-200	Lower End	1 Ea (1 ea)	210-Small Fab	
SWA3-300	Wire Clamp	2 Ea (2 ea)	210-Small Fab	
SWA3-400 <i>na pas</i>	Button Head Screw	2 Ea (2 ea)	210-Small Fab	5094348
SWA3-500	Connector Bushing-230	1 (1 ea)	210-Small Fab	
SWA3-600	O-Ring	1 Ea (1 ea)	210-Small Fab	5097849
SWA3-700	Ball Bearing	32 Ea (32 ea)	210-Small Fab	5093350
SWA6A-1900	Female Spade Terminal - 1/4"	4 Ea (4 ea)	210-Small Fab	
SWA6A-900A	Rotary Contact	1 pcs (1 ea)	210-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	SWA3-2	1	0	0
210-Small Fab	188-FPSS-832-3/8	1	86	0
	92210A303	4	148	0
	EL-PLUG-F	1	39	0
	EL-PLUG-M	1	82	0
	EL314-SJTOW	6	865	0
	SWA3-100	1	0	0
	SWA3-200	1	0	0
	SWA3-300	2	26	0
	SWA3-400	2	2	0
	SWA3-500	1	0	0
	SWA3-600	1	6	0
	SWA3-700	32	839	0
	SWA6A-1900	4	404	0
	SWA6A-900A	1	16	0

Part Specifications

Specifications could not be found.

Plex 7/3/18 1:18 PM Dart.Gagnon.Michelle

**skyservice****Work Order Traveler**

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO36605	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO040385
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:**CARRY OUT NDT ON:**

6 HOOKCAROUSEL , P/N# C2-6HC-OH , J/S# 176764 ✓

1 ELECTRIC SWIVEL , P/N# SWA3-2-OH , J/S# 180213

1 C-SERIES REMOTE HOOK , P/N# C3-OH , J/S# 176456 ✓

Action Taken:						Date:	Initial/Stamp:
LPI & MPI C/O IAW ASTM E-1417M-16 & E-1444M-16							
NO CRACK FOUND							
MAGBENCH S/N 208123 CAL DUE: 23-JUL-2018							
POWDER 14A BATCH# MPO13600							
CARRIER II BATCH# MPO20165							
PEN ZL-37, MPO13139, CLEANER SKC-S MPO15030, EMU. MPO15896,							
DEV. MPO15030, UV LIGHT M-20142							
<i>Description</i>	<i>Location</i>	<i>P/N</i>	<i>Qty</i>	<i>Batch</i>	<i>S/N Off</i>	<i>S/N On</i>	

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:	ACA/SCA Stamp	Date:
Name: RAFIK MELIKIAN		

Work Order 180213Customer RA 154Number of Wires 2Date August 3 2018Serial Number AC11021

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	3,000	Check for Conductivity against all wires.	- Pass
1	3,000	Check all wires for grounding against swivel body.	- Pass
1	1,500	Check for Conductivity against all wires.	- Pass
1	1,500	Check all wires for grounding against swivel body.	- Pass
1	750	Check for Conductivity against all wires.	- Pass
1	750	Check all wires for grounding against swivel body.	- Pass
1	0	Check for Conductivity against all wires.	- Pass
1	0	Check all wires for grounding against swivel body.	- Pass

Test Conducted By: Luc Larivière
TechnicianSignature: Sylvie Bouché
QC 5 Small FAB / QA

Last Time for this SWA3-2-oh
OVERAL.
Need Frequent inspection on it
expect Life